

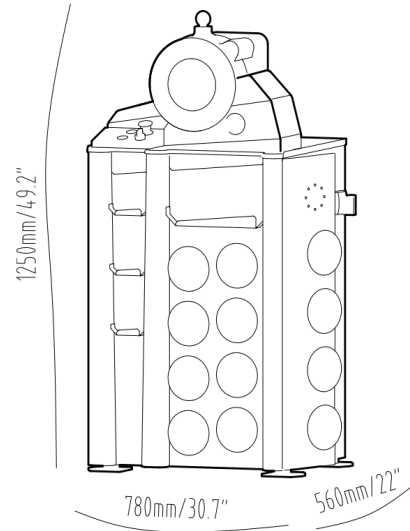
# P22S-1PH



## P22S- 1PH FEATURES



P22 hose-crimping machine has been designed to crimp up to 1 1/2" diameter 4-spiral hoses. Integrated design, reasonable operation height and control button position. With automatic crimping function, you can set up the max opening and the crimping holding time.



### TECHNICAL DATA

Max crimping dia (mm)	10-61
Max crimping dia (inches)	0.39-2.40
Max. crimping force (kN)	1370
Max. crimping force (tonnage)	137
Cycle time 10 mm (s)	3.6
Hose size ID (inches)	1 1/2 (4SP)
Dies set series	P20
Max. opening (mm)	+25
Max. opening without dies (mm)	109
Master die D / L (mm)	84/80
Master die D / L (inches)	3.31/3.15
Motor (kW/HP)	3/4
Oil tank volume (L)	32
Crimping /hour	600/850
Motor Voltage (V) : Tri	200/220/380/440
Motor Voltage (V) : Mono	110/115/220/230/240

### DIMENSIONS (L x W x H)

Machine (mm)	780X560X1250
Machine (inch)	30.71X22.05X49.21
Package (mm)	880X800X1420
Package (inch)	34.65X31.5X55.91

### WEIGHT (KG)

N.W.	245
G.W.	275

### STANDARD FEATURES

- ✘ QuickChange-tool
- ✘ Die racks
- ✘ Foot pedal

### CONTROL

- ✘ Semi-Automatic
- ✘ Automatic

### P20 Dies:

DieSetNo	Crimping range	ID (mm)	L (mm)
P20/06*	6.0-8.0	6	55
P20/08*	8.0-10.0	8	55
P20/10*	10.0-12.0	10	55
P20/12*	12.0-14.0	12	55
P20/14	14.0-16.0	14	55
P20/16	16.0-19.0	16	55
P20/19	19.0-23.0	19	55
P20/23	23.0-27.0	23	55
P20/27	27.0-31.0	27	70
P20/31	31.0-36.0	31	70
P20/36	36.0-41.0	36	75
P20/41	41.0-47.0	41	75
P20/47	47.0-52.0	47	85
P20/52*	52.0-60.0	52	85

\*: Non standard die

